

# Work Order ID 97388

**\*97388\***

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Item ID: D3394-3 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Lug  
 Start Date: 2/19/13 Start Qty: 2.00 **\*2\*** Cust Item ID:  
 Required Date: 2/19/13 Req'd Qty: 2.00 **\*2\*** Customer:  
 Reference: **Rework**

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D3394 DEO	Rev B								
100		0.00							
<b>*100*</b>									
Small Fab	Memo	0.00							
Small Fab	PULL FROM STOCK 1 X D3394-043 B <b>80217</b>								
	REMOVE GROMMETS TO RE-STOCK AS D3394-3								
110	Identify as per dwg & Stock Location: _____	0.00							
<b>*110*</b>									
Packaging	Memo	0.00							
Packaging	RE-STOCK AS D3394-3								

**13-02-19** **X4**

**4**

**13/2/19** **DAS 06**

**13219**  
**SMD**

**Ship**

**Work Order ID 97388**

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Item ID: D3394-3

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Lug

Start Date: 2/19/13

Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 2/19/13

Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC21- Final Inspection - Work Order Release

0.00

**\*120\***

QC

Memo

0.00

Quality Control

MCS 13-02-19

MCS 13-02-19

# Picklist Print

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Work Order ID: 97388

Parent Item: D3394-3

Parent Item Name: Lug

Start Date: 2/19/13

Required Date: 2/19/13

Start Qty: 2.00

Required Qty: 2.00

Comments: New Issue 11/01/10 LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3394-043 Lug Assembly		Manufactured	No				Each	72.0000		2			

Location

Loc Qty

Loc Code

ST465

72

80217

12

82760

20

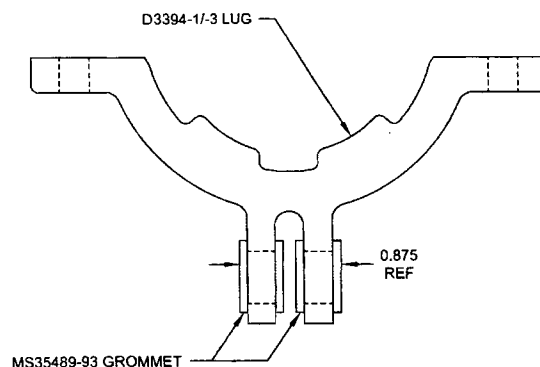
89729

40

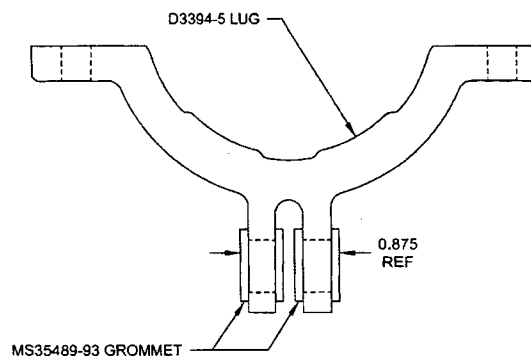
2

W 13-02-19

QTY. -041	QTY. -043	QTY. -045	PART NUMBER	DESCRIPTION
X			D3394-041	LUG ASSEMBLY
	X		D3394-043	LUG ASSEMBLY
		X	D3394-045	LUG ASSEMBLY
1			D3394-1	LUG
	1		D3394-3	LUG
		1	D3394-5	LUG
2	2	2	MS35489-93	GROMMET



D3394-041/-043 LUG ASSEMBLY



D3394-045 LUG ASSEMBLY

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.20 lbs APPROX

DEO ATTACHED

RELEASED  
09/06/25 MD

B	ADDED -045. SHT 4 ADDED FILLETS IN SECTION A-A. SEE PAR 152	AJS	09.04.02
A	NEW ISSUE	PH	05.02.14
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS	DRAWING NO.	REV. B
CHECKED		D3394	SHEET 1 OF 4
MFG. APPR.		TITLE	SCALE
APPROVED		LUG	NTS
DE APPR.		DATE 09.04.02	
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